7th EUROPEAN WORKSHOP ON AIRCRAFT DESIGN EDUCATION (EWADE 2005)

Laurea Specialistica in Ing Aerospaziale (MSc in Aerospace Eng.)

Corso: PROGETTO DI AEROMOBILI

(Course: AIRCRAFT DESIGN)

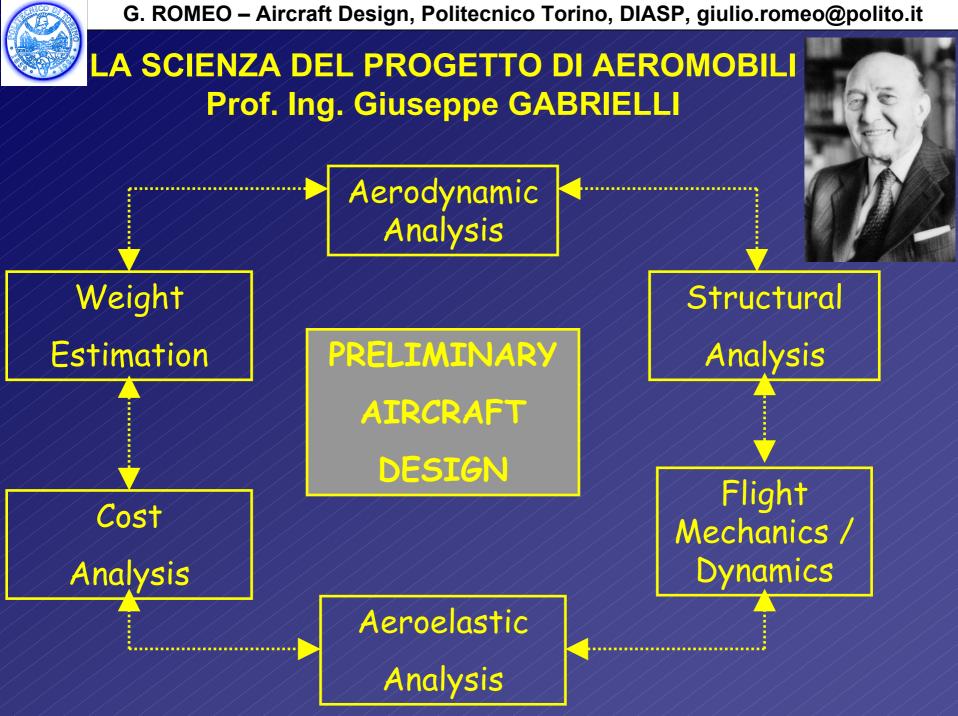
Credits: 10 - Total hours: 115 (L. 80 + E. 35)

Prof. Ing. Giulio ROMEO, Giacomo FRULLA Ing. Enrico CESTINO, Fabio BORELLO



POLITECNICO TORINO,
Dept. of Aerospace Engineering

email: giulio.romeo@polito.it





Theories and/or empirical methods concerning a single design aspect



Use of commercial software and/or self-developed software to solve specific problems



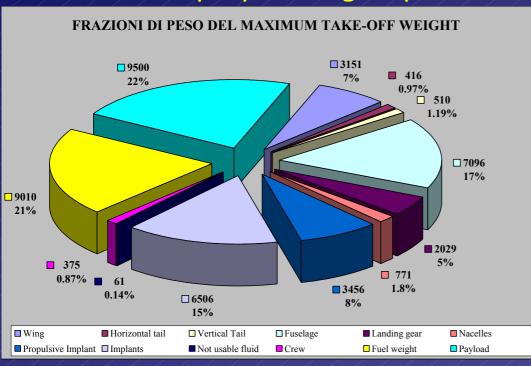
Preliminary aircraft design by integration of the previously developed tools





Weight Estimation

By adopting empirical methods, commonly found in literature (Torenbeek, Jenkinson, Stanford Univ., Howe, Raymer, etc...) and statistical data, students develop a software to evaluate total aircraft mass and masses of each of the sub-systems (structure, propulsion group, crew, equipments...)



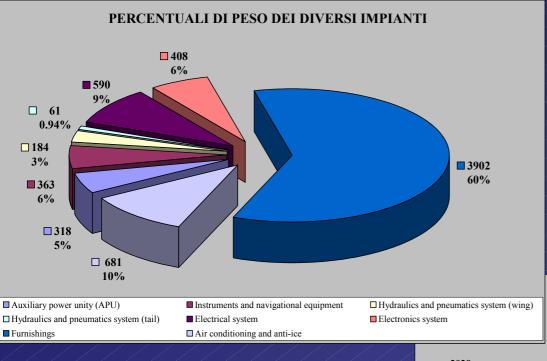


(Avro RJ100)

Overall Aircraft Weight
Breakdown



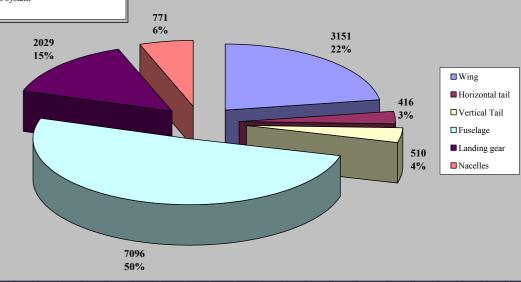
Weight Estimation



Systems Breakdown

CONTRIBUTI AL PESO STRUTTURALE

Structure Breakdown



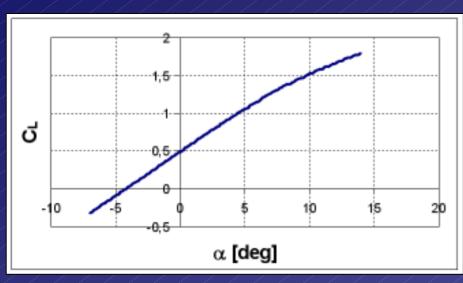




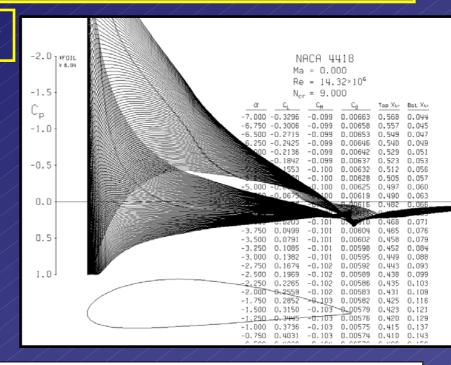
Aerodynamic Analysis

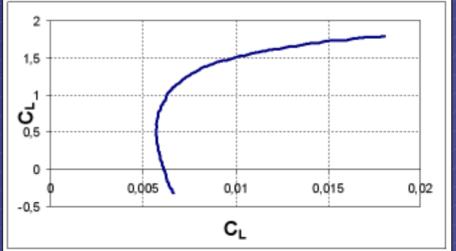
Airfoil > Wing > Aircraft

The panel code XFOIL has been used to study airfoil performances in subsonic flows...



... and to draw Cl-α and polar curves



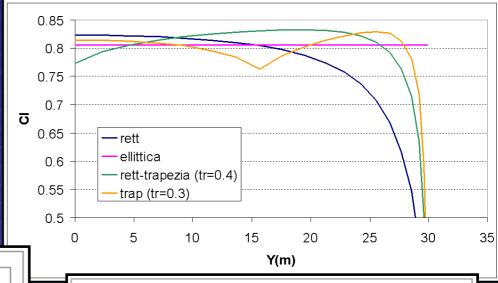


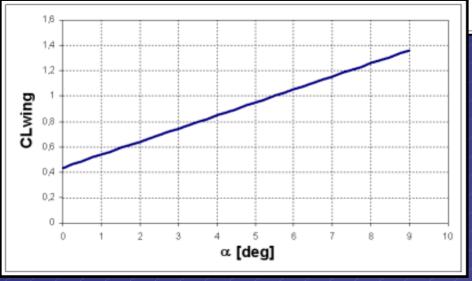


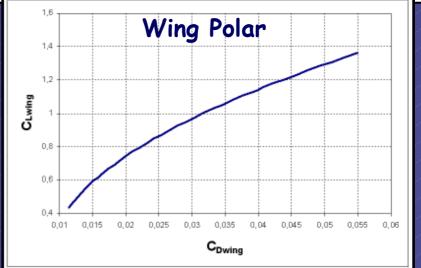
Aerodynamic Analysis

Airfoil > Wing > Aircraft

Ifting line theory are implemented in a software developed by students in order to study wing aerodynamic behaviour





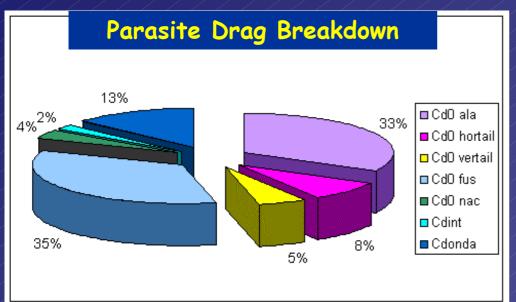


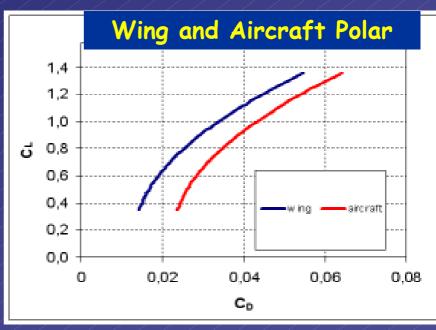


Aerodynamic Analysis

Airfoil -> Wing -> Aircraft

Parasite drags due to aircraft components are evaluated through empirical methods, allowing aircraft polar to be plotted

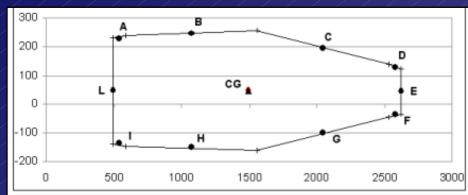


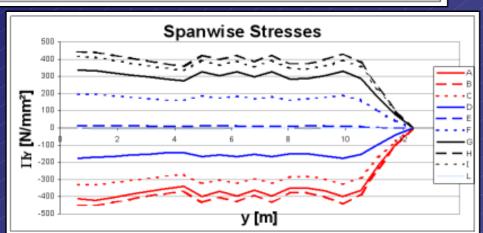


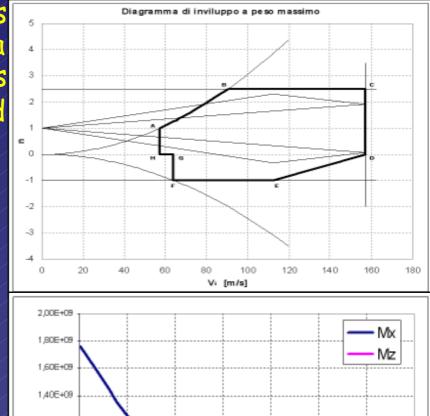


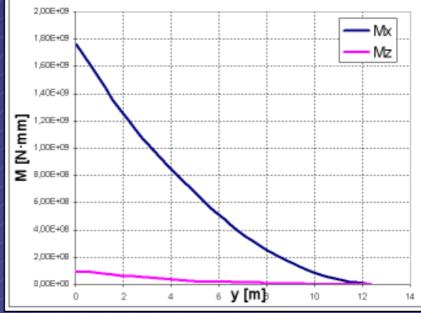
Structural Analysis

The structural analysis of wing-box is carried out by a preliminary structura design program developed by students First attempt wing-box geometry and materials are defined and stress/strain state computed



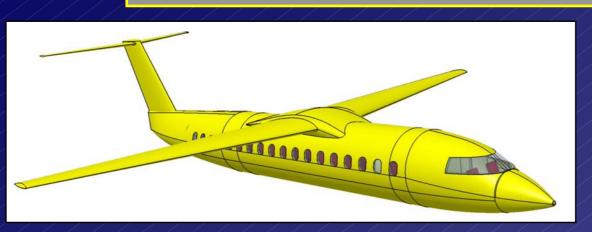




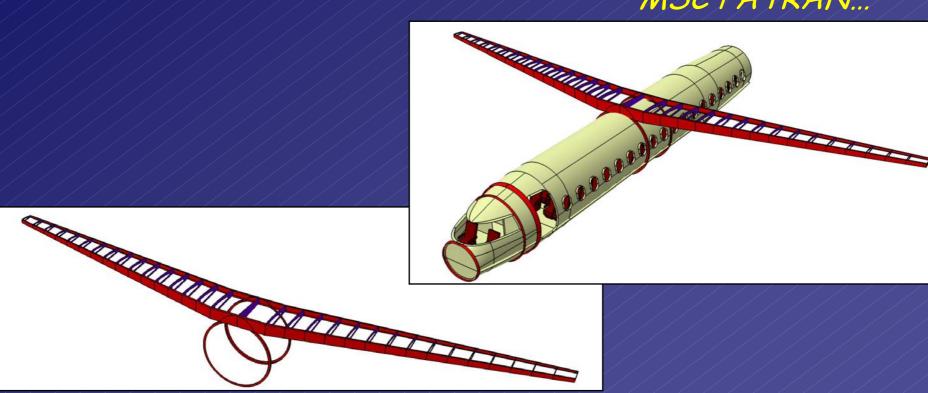




Structural Analysis



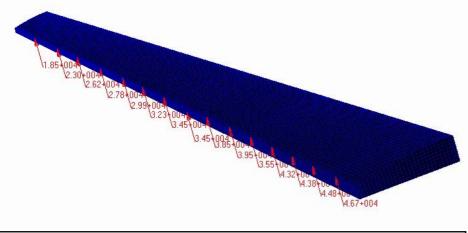
A CATIA V5 model is built to outline a 3D external & internal configuration and to define geometries for MSCPATRAN...

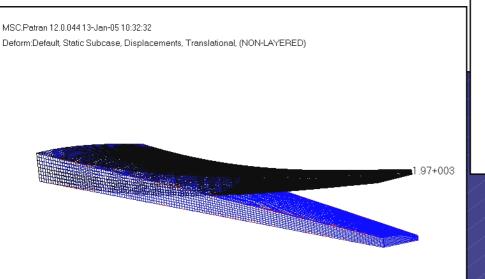


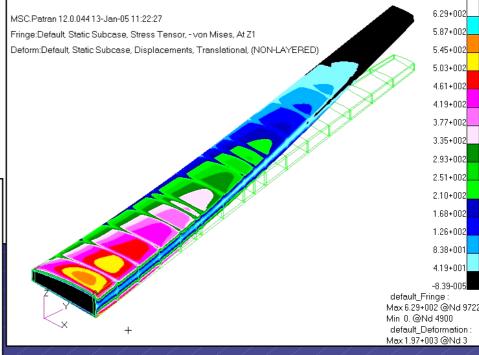


Structural Analysis

... and a more accurate analysis is achieved through FEM (MSC NASTRAN)





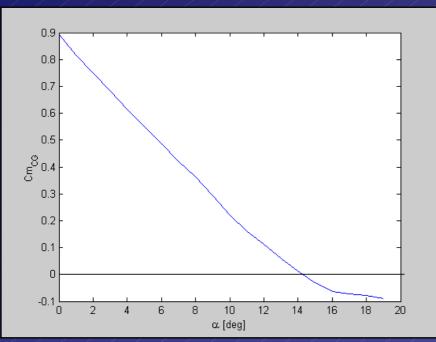


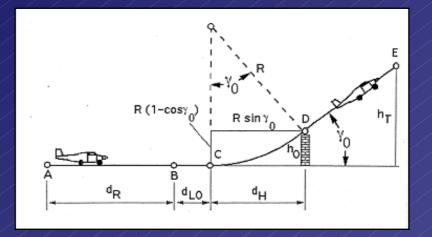


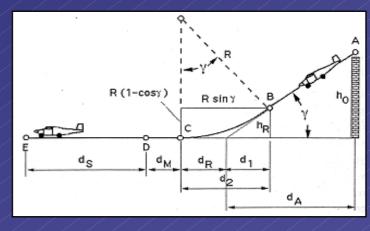
Flight Mechanics / Dynamics

Main flight qualities as well as static and dynamic stability are evaluated.

static longitudinal stability evaluation



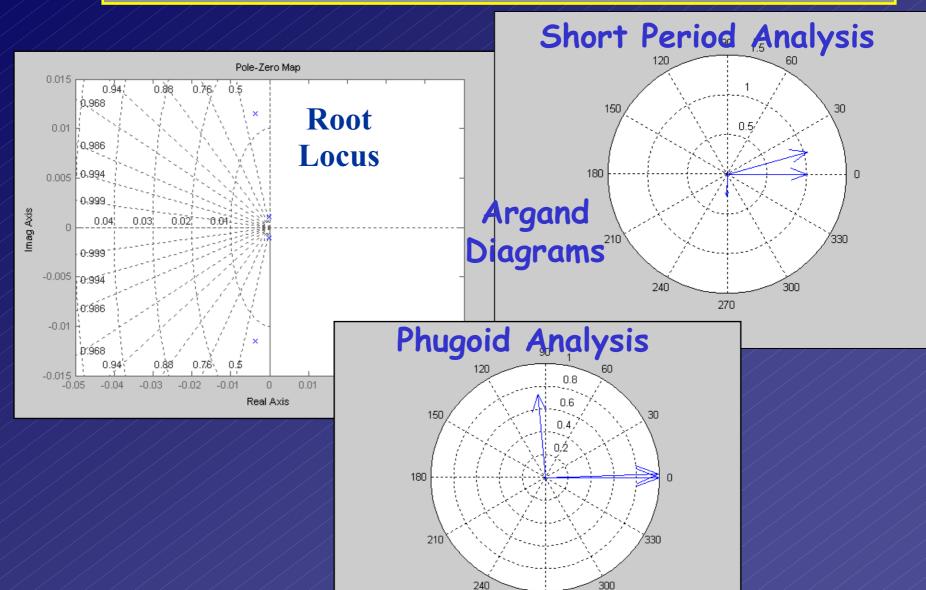




$$\frac{dCm_{CG}/d\alpha < 0}{Cm_{CG} = 0 \text{ for } \alpha = 0}$$



Flight Mechanics / Dynamics



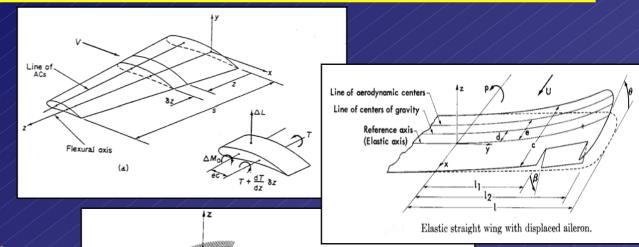
270



Aeroelastic Analysis

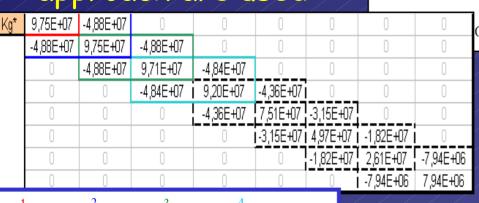
Static aeroelastic problems:

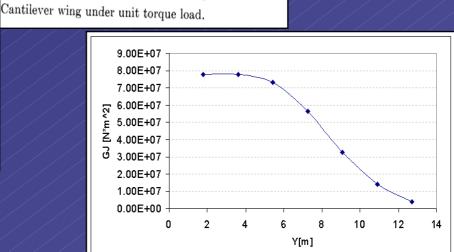
- Divergence Speed
 - Aileron Reversal



 $\mathsf{C}^{ heta heta}(\mathsf{y},\eta)$

Both FEM approach & Influence Coefficients approach are used



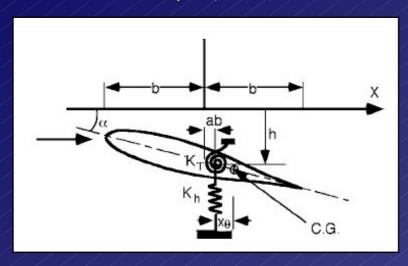




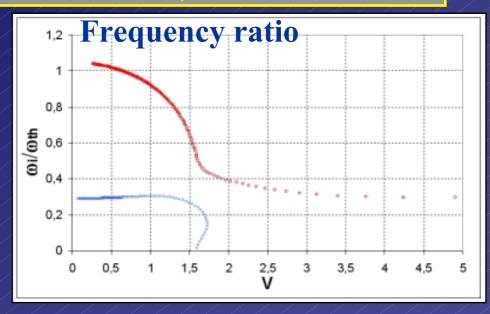


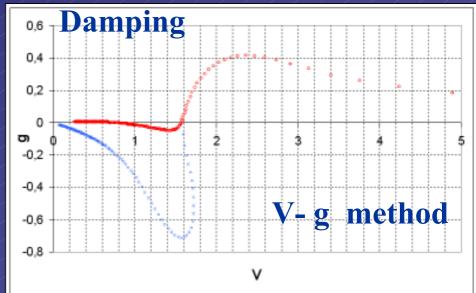
Aeroelastic Analysis

Dynamic Aeroelastic problem: •Flutter



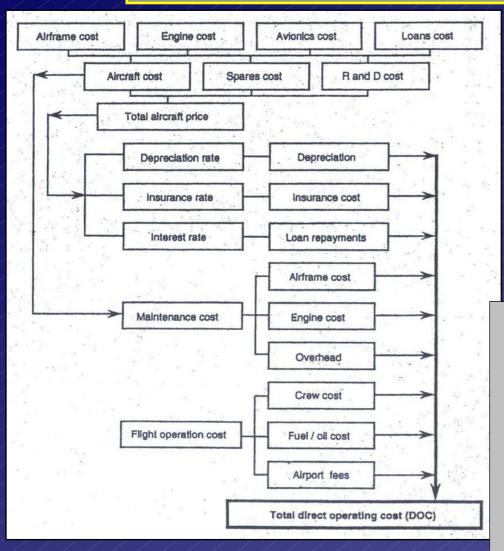
- Typical Section Approach
- Theodorsen Aerodynamic
 Theory

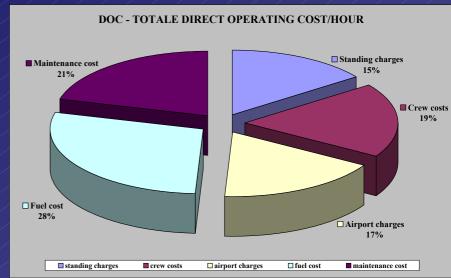


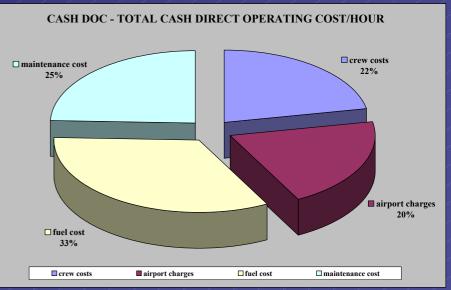




Cost Analysis









COST MODEL

Total Life Cycle Cost

Index Project Name: HALE Solar - 2 (1.1,40prod,2920fh) [27/01/05]

Project Name: HALE Solar
Configuration: 2 (1.1,40prod,2920fh)

Analysis Date: 27/01/05

Currency: €

Exchange Rate: 1 \$ = 0.766 €

Manufacturer

Development & Production Cost >>

Price >>

Operator Inputs

Acquisition >>

Initial Support >>

Operating >>

Infrastructure >>

Direct Cost >>
Fixed Cost >>

Outputs

Flight Hour Cost >>

Annual Budget >>

Life Cycle Cost >>

Operative Costs

Development	€	3054012	0%
Acquisition	€	101°329°438	13%
Initial Support	€	19°505°888	3%
Operating	€	574°879°201	77%
Infrastructure (7.50% of sub total)	€	52°407°640	7%
TOTAL LCC	€	751°176°180	
TOTAL LCC / FLIGHT HOUR [€/FH]	€	713	

Total Operating Cost per Year

Project Name: HALE Solar - 2

ITEM	NOTES	DESCRIPTION	Flight line workers	GCS workers	Supervisor	TOTAL VORK	LOCAL EXPENSE	LUCAL SUB CONTR- ACTOR	TOTAL OPERATING COST
1	Labor	Flight line (pre flight - 1 shifts/day)	€ 23°424	€ 140°544	€ 29°280	193°248			193°248
2	Labor	Flight line (flight - 3 shifts/day)	€ 7027720	<i>*#######</i>	€ 878°400	5:797:440			5:797:440
3	Labor	Flight line (post flight - 1 shifts/day)	€ 234	€ 1°405	€ 293	l 1 ⁻ 932			1 1.93
4	Food	Food & sleeping expense					€ 102°147		102-14
5	Car	Car rent					€ 16°119		J 16-11:
6	Generators	Rent of Generators						€ 64°475	64:47
7	Generators	Fuel for Generators						€ 40°297	40.29
8	Engineering	Engineering support						€ 384°000	384 ⁻ 00
9	Communication	Communication support						€ 120°000	120 ⁻ 00
10		Propulsion system inspection	€ 78°080			78 ⁻ 080	€ 231 ° 800		1 309.88
11		Propulsion system replacement	€ 14 ° 757			14 [.] 757	{ ####### #		1 4:283:78
		Other spares- 5% of UAV value					<i>*#######</i>		1 3:372:8
13	Spares for GCS	Other spares- 5% of GCS value					€ 70 ° 000		70°00
		Other spares- 5% of GDT value					€ 60°000		l 60.00
15	Inspection labor	Included in items 1-3							
16	Insurance	Insurance of ground equipment (2.0)					€ 52 ° 000		l 52.00
		Insurance of UAVs (14.1%)					<i> </i>		13:875:83
18	Fuel	Fuel & Additives					0		ı
	TOTAL	OPERATING COST PER YEAR	€ 819°215	£ ########	€ 907°973	1 6:085:458	£ ########	€ 608°771	1 28:743:96

2 Labor Flight line (flight - 3 shifts/day) 17*568 hr 0 3 Labor Flight line (post flight - 1 shifts/day) 6 hr 0 10 Propulsion Propulsion system inspection 1*952 hr 0	*	NOTES	DESCRIPTION	Maintenanc e hours	e hours /
3 Labor Flight line (post flight - 1 shifts/day) 6 hr 0. 10 Propulsion Propulsion system inspection 1°952 hr 0.	1	Labor	Flight line (pre flight - 1 shifts/day)	586 hr	0.01
10 Propulsion Propulsion system inspection 1º952 hr 0.	2	Labor	Flight line (flight - 3 shifts/day)	17 ° 568 hr	0.33
	3	Labor	Flight line (post flight - 1 shifts/day)	6 hr	0.00
11 Propulsion Propulsion system replacement 369 hr 0	10	Propulsion	Propulsion system inspection	1 ° 952 hr	0.04
	11	Propulsion	Propulsion system replacement	369 hr	0.01
TOTAL Maintenance Hours per Year 20'480 hr 0.	TOTAL Maintenance Hours per Year			20 ⁻ 480 hr	0.39

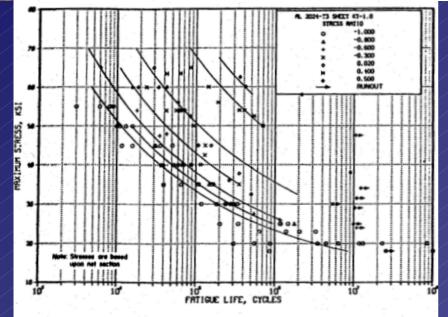
To compare to DB values press here: Maintenance Hour(s) per Flight Hour DB

Rules Propulsion Assumptions << Back to Index



Airframe Structure Design

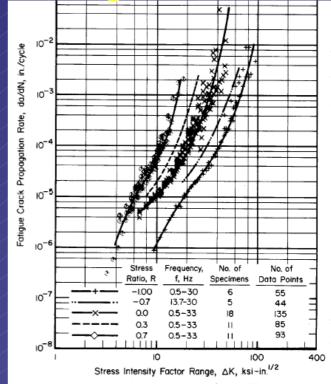




E 3.2.3.1.8(e). Best-fit S/N curves for unnotched 2024-T3 aluminum alloy sheet, long

Design Philosophies:

- "safe life"
- "fail safe
- "damage tolerance"

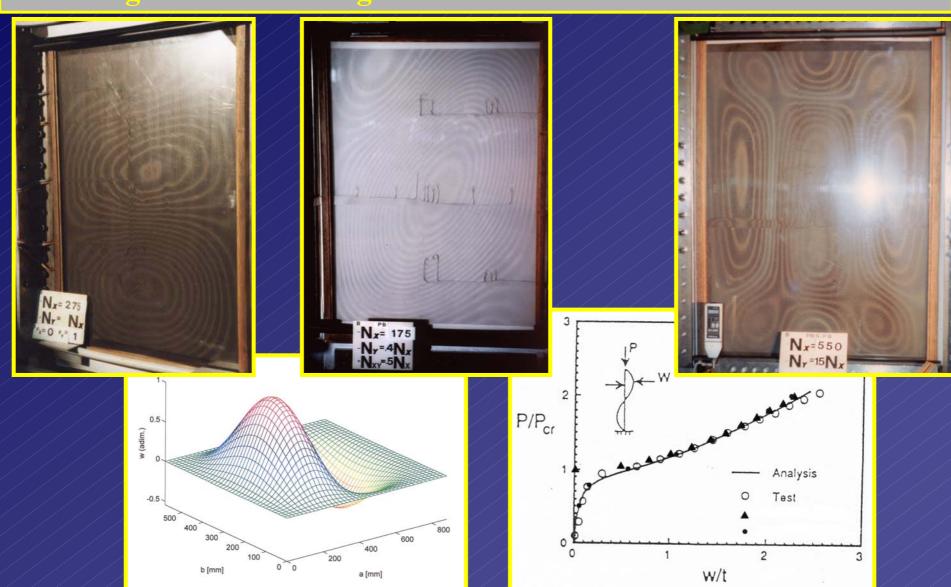


7.4.1.9. Fatigue-arack-propagation data for 0.090-inch-thick 7075-T6



Design of Advanced Composite Structure

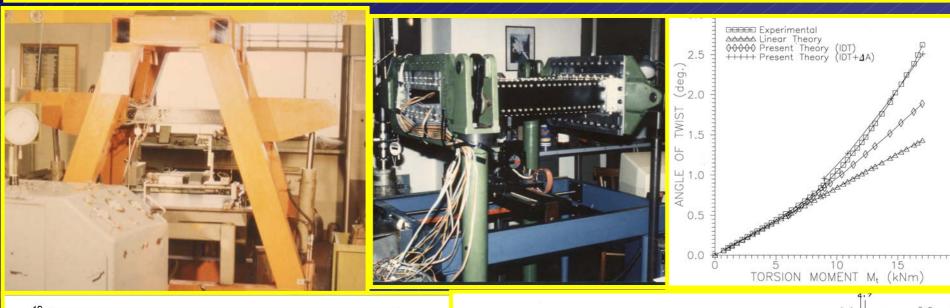
Buckling & Post-buckling of CFRP Panels Under Combined Loads

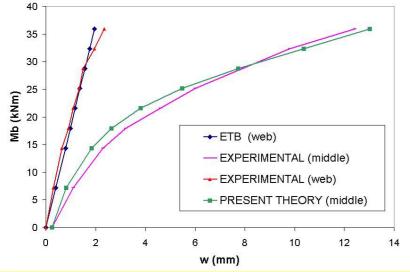


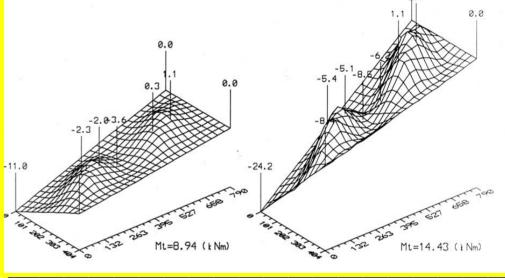


Design of Advanced Composite Structure

Non-linear Analysis of CFRP Wing Box Under Bending or Torsion





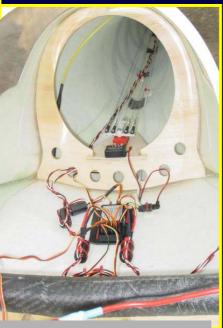




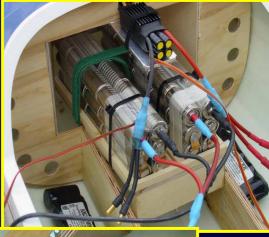
FLIGHT MODEL

SUPER DIMONA



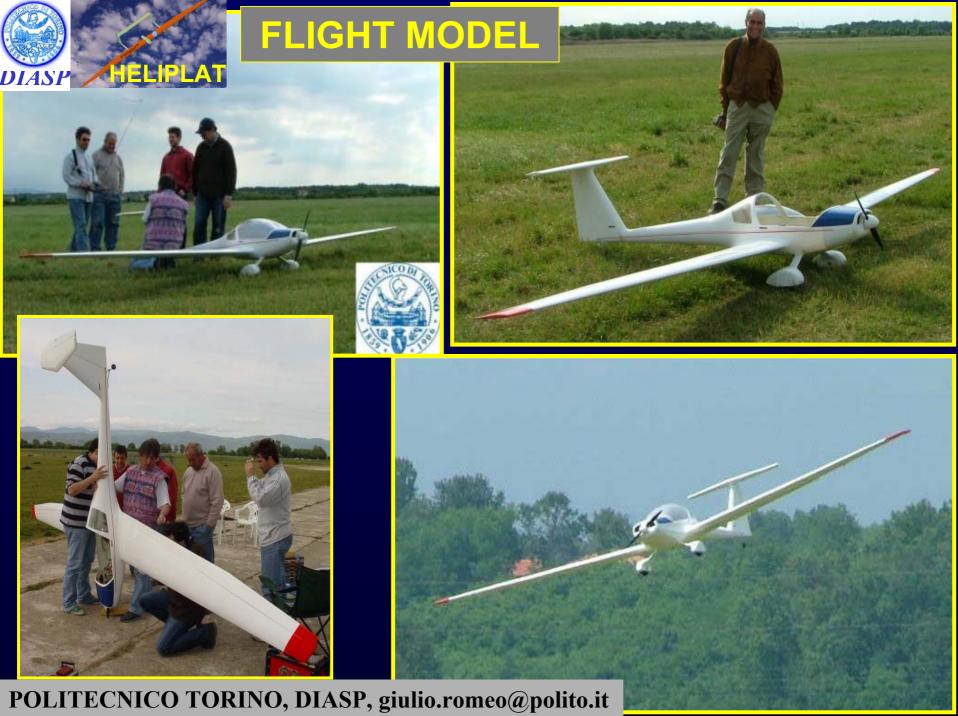








POLITECNICO TORINO, DIASP, giulio.romeo@polito.it





FLIGHT MODEL



